

## PRODUCT DATA SHEET

**Accitac CH** : Tackifier  
Composition : Accitac CH is a blend of selected tackifiers and hydrocarbon oils.

### Physical Properties

Appearance : A dark brownish black viscous liquid.

Sp Gr at 30°C : 1.01 – 1.05 (Typical)  
(ASTM D1298)

### Typical Analysis

Parameter	Limits	ASTM Test method
Viscosity @ 38°C, RWII	(Sec) 100 ±20	PMC-05-02
Moisture Content, 2hrs @ 70°C	(%) 1.5 (max)	D 4571
Ash Content	(%) 1.0 (max)	D 4574

### Solubility

Insoluble in water, Slightly soluble in petrol, partially soluble in alcohol, and soluble in acetone and chloroform

### Notes on Uses

Accitac CH is a tackifier. It is compatible with both natural rubber and SBR, and is readily dispersible in rubber stocks at processing temperatures. It should preferably be added along with the fillers. The major outlet for Accitac CH is in rubber stocks, requiring a high degree of “green tack”. It is useful in friction stocks, cushion gums, cycle tyres, hoses, beltings etc.

Accitac CH does not have any adverse effect on the cure rate and physical properties of the vulcanisates. Depending on the application, a dosage of Accitac CH up to 10.0 phr may be used in rubber stocks.

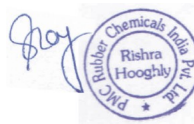
### Storage and Handling

Stable under normal storage conditions for One year.

Special precautions are necessary. Normal precautions to avoid contact with skin and eyes should be followed. Skin contamination: Wash liberally with soap and water. In case of contact with eyes rinse immediately with plenty of water and seek medical advice.

### Packaging

50 Kg. in HDPE drums / 200 Kg. MS drums



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Authorised by:  
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